



TRADE MARK

SEIKO

HC/HCLH SERIES



HIGH SPEED, SINGLE NEEDLE, CYLINDER BED, HORIZONTAL AXIS HOOK, DROP FEED AND ALTERNATING PRESSERS, LOCKSTITCH MACHINES



HC-2B-1



HCLH-2BL

- Variety -



HC-2B-1

Standard hook, reverse stitch



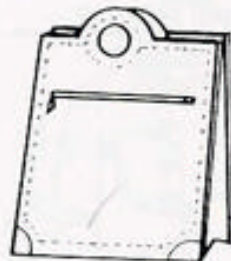
HC-2BL-1

Large hook, reverse stitch



HCLH-2BL

High(5-45/64"[145 mm]) and long(14-3/8"[365 mm]) arm, large hook, reverse stitch



APPLICATIONS:

For sewing light to heavy weight fabrics, leather, vinyl, synthetics, coated and laminated materials

Suitable for sewing tubular products with narrow openings and curved work such as handbags, sleeves etc.

■ FEATURES

- Narrow cylinder bed (1-13/36" / 46mm diameter) (except HCLH-2BL)
- Horizontal axis rotary hook
- Reverse stitching
- Auto back tack (BT) and presser foot lift (FL) available
- Built-in bobbin winder
- Cloth plate for flat work available at extra charge (*1)
- Special gauge parts available (*2)

(*1) Cloth plate for flat work

In order to apply the requirement of flat work with HC/HCLH series, cloth plate is available at extra cost.

(*2) Special gauge parts



P/N 19071A
Round throat plate



P/N 19072-R1
Feed dog
(Round shape)
1/64" (0.3) groove



P/N 19072-R2
Feed dog
(Round shape)
1/32" (0.6) groove



P/N 19072-R3
Feed dog
(Round shape)
3/64" (1.0) groove



P/N 19072-R4
Feed dog
(Round shape)
No groove

■ SPECIFICATIONS

Variety	Max. speed (s.p.m.)	Max. stitch length	Clearance under presser foot (by knee) (by hand)		Needle bar stroke	Needle (standard)
HC-2B-1	2,200	13/64" (5 mm)	19/32"	21/64"	1-1/2" (38 mm)	DPx17 (#18) 135x17 (#110)
HC-2BL-1			(15 mm)	(8.5 mm)		
HCLH-2BL-1	2,000	19/32"	1/4"	(15 mm) (6.5 mm)		
Variety	Amount of lift of alternating presser foot		Working space		Cylinder size	
HC-2B-1	5/64" - 13/64" standard 1/8" (2 - 5 mm) (standard 3.2 mm)		10-7/16" x 4-23/32" (265 x 120 mm)		1-13/16" (46 mm) dia.	
HC-2BL-1			10-5/8" x 5-1/8" (270 x 130 mm)		1-31/32" (50 mm) dia.	
HCLH-2BL-1			14-3/8" x 5-45/64" (365 x 145 mm)			

NOTE

- (1) Speed depends on threads, materials and type of operation
 (2) Specifications subject to change without notice