



TRADE MARK

SEIKO**LPW**TWO NEEDLE
SERIES**TWO NEEDLE, HIGH SPEED, POST BED, VERTICAL AXIS HOOK,
LOCKSTITCH MACHINES**

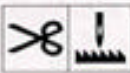
- Variety -

- STANDARD HOOK -

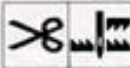


LPW-28BL

-LARGE HOOK -



LPW-27BC

Compound feed, Reverse stitch,
thread trimmer

LPW-28BC

Compound feed and alternating
pressers, reverse stitch,
thread trimmer

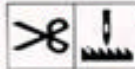
LPW-26BL

Drop feed, reverse stitch



LPW-27BL

Compound feed, reverse stitch



LPW-27BLC

Compound feed, reverse stitch,
thread trimmer

LPW-28BL

Compound feed and alternating
pressers, reverse stitch

LPW-28BLC

Compound feed and alternating
pressers, reverse stitch,
thread trimmer**APPLICATIONS:**

For sewing medium to heavy weight fabrics, leather, vinyl, synthetics and laminated and coated materials

Suitable for sewing such as boots, shoes, gloves, luggage, handbags, awnings, covers, tents, etc.

■ FEATURES

- Post bed and wide working space makes it easy for sewing of large materials
- Semi-automatic lubrication system
- Safety clutch prevents the hook from being damaged
- Reverse stitching
- Simplified and assured thread trimming system (*)
- Compound feed and alternating pressers mechanism assures even feeding of materials (-8)
- Automatic back tack (BT) and foot lift (FL) available (*)
- Single needle machines available (except large hook version)

(*) Thread trimming machines

■ SPECIFICATIONS

Variety	Max. speed (s.p.m.)	Max. stitch length	Clearance under Presser foot		Needle bar stroke	Needle (standard)	Thread trimmer
			(by knee)	(by hand)			
-27BC	2,400	11/64" (4.5 mm)	19/32" (12 mm)	21/64" (8.5 mm)	1-5/16" (33.2 mm)	DPx17 (#18) 135x17 (#110)	○
-28BC						DPxF22 (#14) 133KKS (#90)	-
-26BL		7/32" (5.5 mm)	5/16" (8 mm)	9/32" (7 mm)		DPx17 (#24) 135x17 (#180)	
-27BL						DPx17 (#18) 135x17 (#110)	○
-27BLC		11/64" (4.5 mm)	19/32" (12 mm)	21/64" (8.5 mm)		DPx17 (#24) 135x17 (#180)	-
-28BL		7/32" (5.5 mm)	19/32" (12 mm)	21/64" (8.5 mm)		DPx17 (#18) 135x17 (#110)	○
-28BLC		11/64" (4.5 mm)	19/32" (12 mm)	21/64" (8.5 mm)		DPx17 (#24) 135x17 (#180)	-
-28BLC		11/64" (4.5 mm)	19/32" (12 mm)	21/64" (8.5 mm)		DPx17 (#18) 135x17 (#110)	○

Variety	Amount of lift of alternating presser foot	Bed size	Post height	Working space	Needle gauge size (standard)
-27BC	-	20-25/64" x 7" (518 x 177 mm)	7" (178 mm)	10-5/32" x 11-11/32" (258 x 288 mm)	1/16" (1.6mm)- 3/8" (9.5mm)
-28BC	7/64" - 7/32" standard 1/8" (2.7 - 5.5 mm) (standard 3.2 mm)				1/16" (1.6mm), 3/32" (2.4mm)- 3/8" (9.5mm)
-26BL	-				3/64" (1.2mm)- 1/8" (3.2mm), 3/16" (4.8mm)- 1/4" (6.4mm) (1/16"/1.6mm)
-27BL	-				1/16" (1.6mm)- 3/8" (9.5mm) (3/16"/4.8mm)
-27BLC	-				3/32" (2.4mm)- 1/2" (12.7mm)
-28BL	7/64" - 7/32" standard 1/8" (2.7 - 5.5 mm) (standard 3.2 mm)				1/16" (1.6mm)- 3/8" (9.5mm) (1/4"/6.4mm)
-28BLC					3/32" (2.4mm)- 3/8" (9.5mm), 1/2" (12.7mm)

NOTE

(1) Speed depends on threads, materials and type of operation (2) Specifications subject to change without notice

