



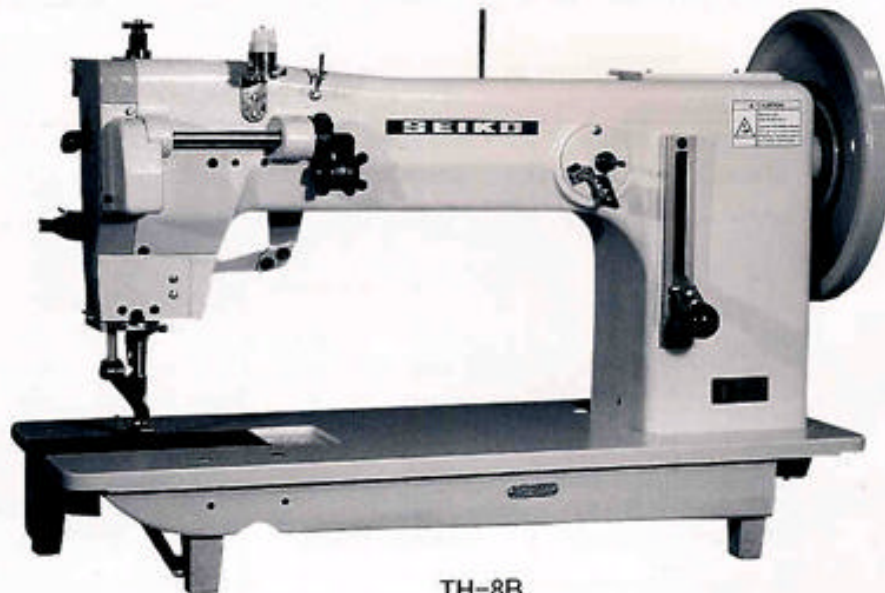
TRADE MARK

SEIKO

TH SERIES



SINGLE NEEDLE, EXTRA HEAVY DUTY, LARGE OSCILLATING SHUTTLE HOOK, LONG ARM, FLAT BED, LOCKSTITCH MACHINES



- Variety -



TH-2B

Drop feed and alternating pressers, reverse stitch



TH-6B

Drop feed, reverse stitch



TH-7B

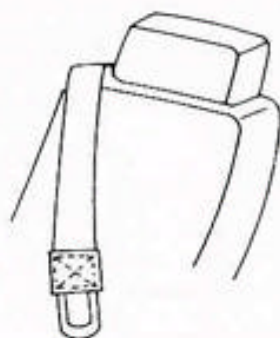
Compound feed, reverse stitch



TH-8B

Compound feed and alternating pressers, reverse stitch

TH-8B



APPLICATIONS:

For sewing heavy weight materials such as canvas, vinyl, leather, synthetics and various coated, laminated and rubberized fabrics

Suitable for sewing tents, sails, harnesses, safety belts, parachutes, balloons, industrial bags, book bindings, suitcases and other extra heavy weight materials

■ FEATURES

- Large oscillating shuttle hook
- Extra long arm [working space 15-3/4"(400 mm)]
- Reverse stitching
- Built-in bobbin winder
- Extra high presser lift for sewing extra heavy materials
- Cylinder bed version available (CH series)
- Roller presser foot [37 mm(1-29/64") dia.] available (TH-6B only)

■ SPECIFICATIONS

Variety	Max. speed (s.p.m.)	Max. stitch length	Clearance under presser foot		Needle bar stroke	Needle (standard)
			(by knee)	(by hand)		
-2B	800	15/32" (12 mm)	63/64"	25/64"	2-13/64"	DYx3 (#25)
-6B			(25 mm)	(10 mm)	(56 mm)	794 (#200)
-7B			25/32"	25/64"	2"	DDx1 (#25)
-8B			(20 mm)	(10 mm)	(51 mm)	328 (#200)
			63/64"	25/64"	2-13/64"	DDx1 (#24)
			(25 mm)	(10 mm)	(56 mm)	328 (#180)
						DYx3 (#25)
			(25 mm)	(10 mm)	(56 mm)	794 (#200)
Variety	Amount of lift of alternating presser foot		Working space		Bed size	
-2B	1/8" - 15/64" standard 5/32" (3 - 6 mm) (standard 4 mm)		15-3/4" x 7" (400 x 180 mm)		25-63/64" x 9-61/64" (660 x 253 mm)	
-6B	-					
-7B	-					
-8B	1/8" - 15/64" standard 5/32" (3 - 6 mm) (standard 4 mm)					

NOTE

- (1) Speed depends on threads, materials and type of operation
- (2) Specifications subject to change without notice